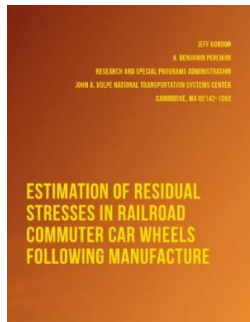


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## ESTIMATION OF RESIDUAL STRESSES IN RAILROAD COMMUTER CAR WHEELS FOLLOWING MANUFACTURE



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